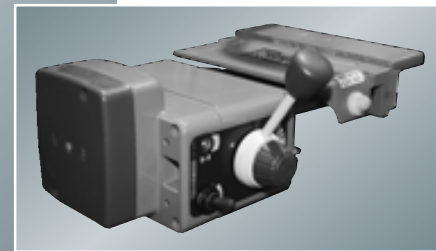


Pulley cover limit switch protection



Accessory: X-axis power feed 0–400 mm/min, with feed limit switch (Stock no. 50000390)

JMD-15 – MILLING / DRILLING CENTER

- ◆ Powerful continuous-load motor
- ◆ Large compound table, precision design with adjustable dovetail guides
- ◆ Thick-walled, Ø 92 mm cast column
- ◆ Head swivels 360°, for extended working range
- ◆ Work spindle supported in tapered roller bearings
- ◆ Right and left hand spindle rotation allows tapping operations
- ◆ Positive drill depth stop, micro adjustable
- ◆ Hinged pulley cover for quick and easy speed change

Standard equipment

- ◆ Draw bar M12
- ◆ Tilttable vise, jaw width 85 mm
- ◆ 1–13 mm drill chuck with MT-2 arbour
- ◆ Carbide face mill Ø 63 mm
- ◆ Pulley cover with limit switch
- ◆ Chuck guard
- ◆ Tool box with tools

Stock number 230V	350017M
Model	JMD-15
Drilling/tapping capacity (ST 37)	Ø 25 mm
Cutting capacity of face mill	Ø 63 mm
Cutting capacity of end mill	Ø 20 mm
Distance spindle to column	200 mm
Max. distance between spindle and table	380 mm
Spindle taper	MT-2 / M-12
Spindle stroke	90 mm
Column diameter	92 mm
Spindle speeds: 12	90–2150 rpm
Max. table stroke x-axis	350 mm
Max. table stroke y-axis	152 mm
Table size	190 x 585 mm
Number of T-slots in table	4 / 14 mm
Motor power output	1 HP / S ₁ 100%
Motor power input	1.8 HP / S _e 40%
Dimension (LxWxH)	950 x 860 x 990 mm
Weight	170 kg

Accessories



- ◆ 350055 Coolant system 230V



- ◆ 50000390 X-axis power feed



- ◆ 50000165 Assortment of clamping tools for 14 mm T-slots

More accessories see site 28-29