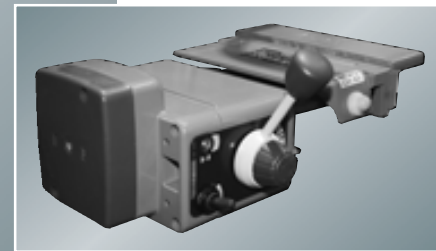


Pulley cover limit switch protection



Accessory: X-axis power feed 0–400 mm/min, with feed limit switch (Stock no. 50000390)

## JMD-15 – MILLING / DRILLING CENTER

- ◆ Powerful continuous-load motor
- ◆ Large compound table, precision design with adjustable dovetail guides
- ◆ Thick-walled, Ø 92 mm cast column
- ◆ Head swivels 360°, for extended working range
- ◆ Work spindle supported in tapered roller bearings
- ◆ Right and left hand spindle rotation allows tapping operations
- ◆ Positive drill depth stop, micro adjustable
- ◆ Hinged pulley cover for quick and easy speed change

### Standard equipment

- ◆ Draw bar M12
- ◆ Tilttable vise, jaw width 85 mm
- ◆ 1–13 mm drill chuck with MT-2 arbour
- ◆ Carbide face mill Ø 63 mm
- ◆ Pulley cover with limit switch
- ◆ Chuck guard
- ◆ Tool box with tools

Stock number 230V	350017M
<b>Model</b>	JMD-15
<b>Drilling/tapping capacity (ST 37)</b>	Ø 25 mm
<b>Cutting capacity of face mill</b>	Ø 63 mm
<b>Cutting capacity of end mill</b>	Ø 20 mm
<b>Distance spindle to column</b>	200 mm
<b>Max. distance between spindle and table</b>	380 mm
<b>Spindle taper</b>	MT-2 / M-12
<b>Spindle stroke</b>	90 mm
<b>Column diameter</b>	92 mm
<b>Spindle speeds: 12</b>	90–2150 rpm
<b>Max. table stroke x-axis</b>	350 mm
<b>Max. table stroke y-axis</b>	152 mm
<b>Table size</b>	190 x 585 mm
<b>Number of T-slots in table</b>	4 / 14 mm
<b>Motor power output</b>	1 HP / S <sub>1</sub> 100%
<b>Motor power input</b>	1.8 HP / S <sub>e</sub> 40%
<b>Dimension (LxWxH)</b>	950 x 860 x 990 mm
<b>Weight</b>	170 kg

### Accessories



- ◆ 350055 Coolant system 230V



- ◆ 50000390 X-axis power feed



- ◆ 50000165 Assortment of clamping tools for 14 mm T-slots

More accessories see site 28-29